



INJECTED

Tube Solutions

CTLpack

CYLINDRICAL - Length (mm)

ELLIPTICAL - Length (mm)

		Ø mm		
		35	40	50
Capacity ml	40	80		
	45	85		
	47	90		
	50	95	85	
	52	100		
	60	105		
	65	110	95	
	70	115		
	75	120	105	
	80	125		
	85	130		
	90		115	
	95		120	
	100		125	
	105		130	
	110		135	105
	120		140	110
	125		145	115
	135		155	120
	150		165	125
	155			130
	160		175	
	165			135
	175			140
	180			145
	190			150
	200			155
	205			160
	215			165
	225			170
	235			175
	250			180
	255			185
	265			190

		Ø mm		
		E35	E40	E50
Capacity ml	30	82		
	35	87		
	40	92		
	42	97		
	45	102		
	47	107		
	50	112	87	
	52	117		
	60	122	97	
	65	127		
	70	132	107	
	75		117	107
	80		122	
	90		127	112
	95		132	
	100		137	117
	105		142	
	110		147	
	120		157	122
	125			127
	135		167	132
	150		177	137
	155			142
	160			147
	165			152
	175			157
	180			162
	190			167
	200			172
	205			177
	220			182
	235			187
	250			192

TUBE ESTRUCTURE OPTIONS

PP

PP + Evoh

TUBE AND HEAD MATERIALS

PCR - Post Consumer Recycled

PP - Polypropylene










DECORATION OPTIONS

M - Metallized




P - Painted



V - Varnishing

HS - Hot Stamping

		Std Capacity	Tube Ø	Head	Cap	Orifice	Foil Seal	Cap Finish
Standard		40 - 85 ml	35 mm	15-PP	Standard 30	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte
High					High 30	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 5,5 - 9	Gloss / Matte
					15.30/30	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed
					Standard 35	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte
Aluminium Over Shell					High 35	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 5,5 - 9	Gloss / Matte
					15.35/30	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed
					15.30/30 -W	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Wooden Over Shell
					15.35/20-FM	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Aluminium Over Shell
Wooden Over Shell					Octogonal	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss
					AV-20V	2,5 - 4 - 5,5	Yes	Gloss
		Bilcap	5,5 - 9	No	Gloss			
Ribbed				16-PP Sweetline	Sweetline 35	1,5 - 2,5 - 4 - 5,5	Yes	Gloss / Matte
Sweetline					High 35	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 5,5 - 9	Gloss / Matte
					Standard 35	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte
					15.35/30	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed
					15.30/30 -W	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Wooden Over Shell
					15.35/20-FM	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Aluminium Over Shell
Octogonal		50 - 160 ml	40 mm	15-PP	High 40	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 5,5 - 9	Gloss / Matte
Standard 40	1 - 1,5 - 2,5 - 4 - 5,5 - 9				Yes, except orifice 9	Gloss / Matte		
15.40/30	1 - 1,5 - 2,5 - 4 - 5,5 - 9				Yes, except orifice 9	Ribbed		
15.35/30 -W	1 - 1,5 - 2,5 - 4 - 5,5				Yes	Wooden Over Shell		
15.40/20-FM	1 - 1,5 - 2,5 - 4 - 5,5				Yes	Aluminium Over Shell		
AV-20V					Octogonal	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss
Bilcap					AV-20V	2,5 - 4 - 5,5	Yes	Gloss
					Bilcap	5,5 - 9	No	Gloss
					Standard 50	1,5 - 2,5 - 4 - 5,5	Yes	Gloss / Matte
Bilcap		110 - 265 ml	50 mm	22 TL PP	Sweetline 50	1,5 - 2,5 - 4 - 5,5	Yes	Gloss / Matte
					22.50/20-FM	1,5 - 2,5 - 4 - 5,5	Yes	Aluminium Over Shell

* Cap decoration: Stamping, Metallized, Varnished, Painted (On request)

		Std Capacity	Tube Ø	Head	Cap	Cap Orifice	Plastiband	Cap Finish
 Positop		40 - 85 ml	35 mm	19 P - PP	Positop 35	1,5 - 2 - 3 - 5	Yes	Gloss / Matte
		50 - 160 ml	40 mm	19 P - PP	Positop 35	1,5 - 2 - 3 - 5	Yes	Gloss / Matte
					Positop 40	1,5 - 2 - 3 - 5	Yes	Gloss / Matte
		110 - 265 ml	50 mm	23 P - PP	Positop 50	2 - 3 -5	Yes	Gloss / Matte
	Positop 50 TE				2 - 3 -5	TE in cap	Gloss	
 Supersoft	 SSQZ membrane	110 - 265 ml	50 mm	21 P - PP	Supersoft	8	Yes	Gloss
					SSQZ membrane	—	Yes	Gloss / Matte

		Std Capacity	Tube Ø	Head	Head Orifice	Cap	Cap Orifice	Cap Finish	Cap Decoration	Tamper Evidence
Elliptical		30 - 70 ml	35 mm	E35 - PP	1,5 - 2,5 - 3,5	E-11.35		Gloss / Matte	M	Foil Seal
		50 - 150 ml	40 mm	E40 - PP	1,5 - 3	E-14.40		Gloss / Matte	M	Foil Seal
		75 - 250 ml	50 mm	E50 - PP	1,5 - 3 - 5 - 7	E-16.50		Gloss / Matte	HS	Foil Seal
		Std Capacity	Tube Ø	Head	Head Orifice	Cap	Cap Orifice	Cap Finish	Cap Decoration	Tamper Evidence
Eliptop		50 - 150 ml	40 mm	E-15P-PP		E-15.40	1,5 - 3	Matte	HS	Plastiband
		75 - 250 ml	50 mm	E-18P-PP		E-18.50	2 - 3 - 5	Matte	HS	Plastiband




























































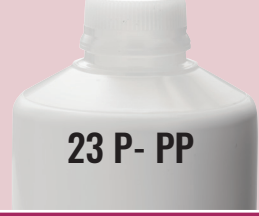

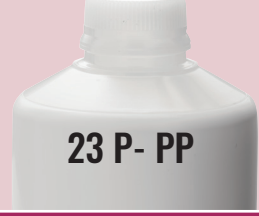
		Std Capacity	Tube Ø	Head	Dosage	Cap Finish	Cap Decoration	Tube Estructure
PZ2.30 Spray Helios		40 - 85 ml	35 mm	23 BP-PP	190 Ql 290 Ql	Gloss	Pump + cap (standard / specific colors)	Evoh
		50 - 160 ml	40 mm					
		110 - 265 ml	50 mm					
PZ3.30 Lotion 450		40 - 85 ml	35 mm	23 BP-PP	450 Ql	Gloss	Pump + cap (standard / specific colors)	Evoh
		50 - 160 ml	40 mm					
		110 - 265 ml	50 mm					
PZ3.32 TE Lotion		40 - 85 ml	35 mm	23 BP-PP	450 Ql	Gloss	Pump + cap (standard / specific colors)	Evoh
		50 - 160 ml	40 mm					
		100 - 250 ml	50 mm					
PZ2.32 TE Spray Helios		40 - 85 ml	35 mm	23 BP-PP	190 µl 290 µl	Gloss	Pump + cap (standard / specific colors)	Evoh
		50 - 160 ml	40 mm					
		100 - 250 ml	50 mm					
PZ3.38 Lotion 450		50 - 160 ml	40 mm	23 BP-PP	450 µl	Gloss	Pump + cap (standard / specific colors)	Evoh
		110 - 265 ml	50 mm					
		50 - 160 ml	40 mm	23 BP-PP	190 µl 290 µl	Gloss	Pump + cap (standard / specific colors)	Evoh
PZ2.38 Spray Helios		110 - 265 ml	50 mm					
		50 - 160 ml	40 mm	23 BP-PP	190 µl 290 µl	Gloss	Pump + cap (standard / specific colors)	Evoh
PZ2.38 Spray		110 - 265 ml	50 mm					

SCREW - ON CAPS

POSITOP CAPS

ELLIPTICAL TUBES

DOSTITUBE (AIRLESS PUMPS)

Ø 35	Ø 40	Ø 50
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		
		

Ø 35	Ø 40	Ø 50
40 - 85 ml	50 - 160 ml	110 - 265 ml

CYLINDRICAL TUBES



Ø E-35

30 - 70 ml



E-11.35



Ø E-40

50 - 150 ml



E-40 - PP



E-14.40



Ø E-50

75 - 250 ml



E-50 PP



E-16.50

ELLIPTICAL TUBES

Applications

- Cosmetics / Dermocosmetics
- Pharmacy / Parapharmacy



Cap options

- Metallic Over Shell
- Wooden Over Shell



Types of printing

- Flexography
- Dry Offset



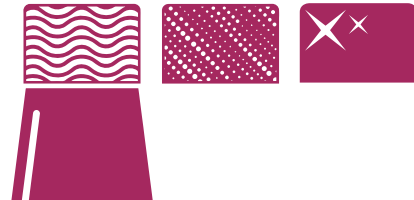
Tube decoration

- Metallized effect
- Hot & Cold Stamping
- CMYK
- Heptachromia Offset
- Digital
- Holographic
- Gloss/matt & combo varnish



Cap decoration

- Hot Stamping
- Metallized "in-house"
- Varnished "in-house"



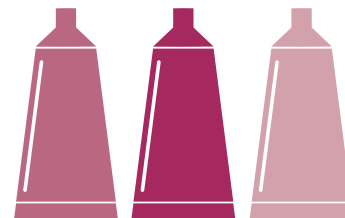
Inviolability

- Foil Seal
- Plastiband
- Safe Top

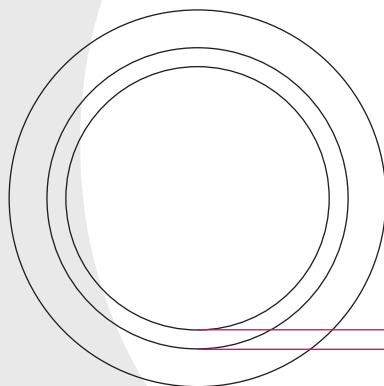


Tube and head materials

- PP (Polypropylene)
- PP PCR (Post Consumer Recycled FDA NOL)



Tube diameter (mm)



Ø 35

Ø 40

Ø 50

0

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

Some **RELEVANT** data



ACTIVITY

4 plants



NUMBER OF EMPLOYEES

600



FEMALE STAFF

32%



INDEFINITE CONTRACTS

95%



NUMBER OF CUSTOMERS

+650



SUPPLIERS

+1.500
(80% national)



RENEWABLE ENERGY

100%
(CTLpack VITORIA-GASTEIZ)



SUSTAINABLE MATERIAL CONSUMPTION

+104%
(2020/2018)



TONNES OF CO₂ EQUIVALENT

-12% (2020/2018)

CTLpack

EXTRUDED | INJECTED

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SST-0021/2009