










EXTRUDED
Tube Solutions

CTLpack

	Std Capacity	Tube Ø	Cap & Material	Orifice	Cap finish	Foil Seal	Cap Decoration	Tube Structure
 CF6	3-11 ml	16 mm	06.10 CF PE	Blind - 1	Gloss	No	M	M
	4-15 ml	19 mm	06.10 CF PE	Blind - 1	Gloss	No	M	M / C
 CR3	4-15 ml	19 mm	09Z PE 92.Z PE	1,5	Gloss Ribbed	No		M
	4-15 ml	19 mm	11.19 CF PP	1,1	Gloss / Matte	No	HS - (FM-M only gloss)	M / C
 CF11	15-50 ml	25 mm	11.25 CF PP / PE/PP-PCR 11.19 CF PP	1,1	Gloss / Matte Gloss / Matte	No	HS - M only gloss - L HS - FM- M only gloss	M / C
	25-75 ml	30 mm	11.25 CF PP / PE/PP-PCR 11.19 CF PP	1,1	Gloss / Matte Gloss / Matte	No	HS - M only gloss - L HS - FM- M only gloss	M / C
	15-50 ml	25 mm	15.18/82 C PP	0,7 - 1,5	Ribbed	No		M / C
 CM15	25-75 ml	30 mm	15.18/82 C PP	1,5	Ribbed	No		M / C
	100-250 ml	50 mm	17.50/20 CF PP	1,5 - 3	Gloss	Yes	L*	M / C

Cap decoration: *On Request / M (only in PP material)

	Std Capacity	Tube Ø	Head	Orifice	Tube Structure
 DR1	3-11 ml	16 mm	DR1	2,5	M
	4-15 ml	19 mm	DR2	3,4	M / C
 DR2	14-25 ml	22 mm	DR2	3,4	M
	15-50 ml	25 mm	DR2	3,4	M / C
 DR30.15	25-75 ml	30 mm	15.30/20 DR	2,5 - 4	M / C

Std Capacity	Tube Ø	Head	Cap & Material	Orifice	Foil Seal	Cap Finish	Cap Decoration	Tube Structure	
3-11 ml	16 mm	M9	Standard 16 PP	1 - 1,5 - 2,5 - 3,5	No	Gloss / Matte	HS* - M*	M	
4-15 ml	19 mm	M11	Standard 19 PP 11.14 C PP	1 - 1,5 - 2,5 - 3,5 - 5,5	No	Gloss / Matte Ribbed	HS* - M	M / C	
14-25 ml	22 mm	M11	Standard 19 PP Standard 22 PP	1 - 1,5 - 2,5 - 3,5 - 5,5	No	Gloss / Matte Gloss	M	M	
15-50 ml	25 mm	M11	11.14 C PP	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes	Ribbed		M / C	
			Standard 25 PP	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes	Gloss / Matte	HS - M - L (gloss)*		
			High 25 PP	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes	Gloss / Matte	HS - M - L*		
			11.25/30 PP	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes	Ribbed			
			11.19/21-W	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes		W		
		11/01 Sweetline	Sweetline 25 PP	1 - 1,5 - 2,5 - 3,5 - 5,5	Yes	Gloss / Matte	HS - M		
25-75 ml	30 mm	M15	Standard 30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte	HS* - M	M / C	
			15.30/30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed			
			High 30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 5,5 - 9	Gloss / Matte	HS* - M		
			Octogonal PP/PE	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss			
			M15/02	AV-20V PP	2,5 - 4 - 5,5	Yes	Gloss		
		16 Sweetline	Sweetline 30 PP	1 - 1,5 - 2,5 - 5,5	Yes	Gloss / Matte	HS - M - L*		
40-110 ml	35 mm	M15	Standard 35 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte	HS - M - L*	M / C	
			15.35/30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed			
			High 35 PP	1 - 1,5 - 2,5 - 4 - 5,5	Yes, except orifice 5,5	Gloss / Matte	HS		
			Octogonal PP/PE	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss			
			15.30/30-W	1 - 1,5 - 2,5 - 4 - 5,5	Yes		W		
			15.35/20-FM	1 - 1,5 - 2,5 - 4 - 5,5	Yes		FM		
			Caps Ø30 M15	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte / Ribbed			
			M15/02	AV-20V PP	2,5 - 4 - 5,5	Yes	Gloss		
				Sweetline 35 PP	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss / Matte		HS
				16 Sweetline	Sweetline 30 PP	1,5 - 2,5 - 4 - 5,5	Yes		Gloss / Matte
50-175 ml	40 mm	M15	Standard 40 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte	HS - M - L*	M / C	
			15.40/30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Ribbed			
			High 40 PP	1 - 1,5 - 2,5 - 4 - 5,5	Yes, except orifice 5,5	Gloss / Matte	HS - M - L (gloss)*		
			Octogonal PP/PE	1 - 1,5 - 2,5 - 4 - 5,5	Yes	Gloss			
			15.30/30-W	1 - 1,5 - 2,5 - 4 - 5,5	Yes		W		
			15.35/30 W	1 - 1,5 - 2,5 - 4 - 5,5	Yes		W		
			15.40/20-FM	1 - 1,5 - 2,5 - 4 - 5,5	Yes		FM		
			Standard 30-35 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	Yes, except orifice 9	Gloss / Matte			
			M15/02	AV-20V PP	2,5 - 4 - 5,5	Yes	Gloss		
				High 35 PP	1 - 1,5 - 2,5 - 4 - 5,5	Yes, except orifice 5,5	Gloss / Matte		HS* - M*
	16 Sweetline	Sweetline 40 PP	1,5 - 2,5 - 5,5	Yes	Gloss / Matte	HS			
100-250 ml	50 mm	50.15/02	19.40 TW PP	5	No	Gloss / Matte		M / C	
			19.35 TW PP	5	No	Gloss / Matte			
			Standard 40 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9		Gloss / Matte	HS - M		
			15.40/30 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	No	Ribbed			
			High 40 PP	1 - 1,5 - 2,5 - 4 - 5,5 - 9	No	Gloss / Matte	HS - M* - L		
			Caps Ø30 and 35 M15	1 - 1,5 - 2,5 - 4 - 5,5 - 9		Gloss / Matte / Ribbed			
			50.15	AV-20V PP	2,5 - 4 - 5,5	No	Gloss		
22 TL	Standard 50 PP	1,5 - 2,5 - 4 - 5,5	Yes	Gloss / Matte	HS - M - L (gloss)				
	Sweetline 50 PP		Yes	Gloss / Matte	HS - M				
	22.50/20 FM	1 - 1,5 - 2,5 - 4 - 5,5	Yes		FM				
50.15/01-S	ST-40	5,4	No	Gloss					
	ST-35								
250-350 ml	56 mm	22 TL	Standard 50 PP	1,5 - 2,5 - 4 - 5,5 - 9 - 14,4	Yes, except orifice 9 and 14,4	Gloss / Matte	HS - M - L (gloss)	M / C	
			Sweetline 50 PP	2,5 - 5,5	Yes	Gloss / Matte	HS - M		

Cap decoration: * On Request / M (only in gloss)

	Std Capacity	Tube Ø	Head	Cap & Material*	Cap Orifice	Tamper Evidence	Cap Finish	Cap Decoration	Tube Structure
	25-75 ml	30 mm	19P	Positop 30 PP	1,5 - 2 - 3	Plastiband	Gloss / Matte	HS	M / C
	40-110 ml	35 mm	19P	Positop 35 PP/PP-PCR	1,5 - 2 - 3 - 5	Plastiband	Gloss / Matte	HS	M / C
	50-175 ml	40 mm	19P	Positop 40 PP/PP-PCR	1,5 - 2 - 3 - 5	Plastiband	Gloss / Matte	HS	M / C
				Positop 35 PP/PP-PCR	1,5 - 2 - 3 - 5	Plastiband	Gloss / Matte	HS	
	100-250 ml	50 mm	23P	Positop 50 PP/PP-PCR	2 - 3 - 5	Plastiband	Gloss / Matte	HS	M / C
250-350 ml	56 mm	23P	Positop 50-TE PP	2 - 3 - 5	TE cap	Gloss	HS	M / C	
	40-110 ml	35 mm	21PML	Minitop 35 PP/ PE	1,5 - 3 - 5	Plastiband	Gloss / Matte		C (thickness 0,4 mm)
	40-110 ml	35 mm	21PM	Minitop 40 PP/ PE	1,5 - 3 - 5	Plastiband	Gloss / Matte		M / C
	50-175 ml	40 mm	21PML	Minitop 40 PP/ PE	1,5 - 3 - 4 - 5	Plastiband	Gloss / Matte		C (thickness 0,4 mm)
	50-175 ml	40 mm	21PM	Minitop 40 PP/ PE	1,5 - 2 - 3 - 4 - 5	Plastiband	Gloss / Matte		M / C
	100-250 ml	50 mm	21PML	Minitop 50 PP/ PE	1,5 - 3 - 5	Plastiband	Gloss / Matte		C (thickness 0,4 mm)
100-250 ml	50 mm	21PM	Minitop 50 PP/ PE	1,5 - 3 - 5	Plastiband	Gloss / Matte		M / C	
	100-250 ml	50 mm	21P	SSQZ membrane PP		Plastiband	Gloss / Matte	HS* - M* - L*	M / C
	40-110 ml	35 mm	21P	Flip Top PP	3-5	Plastiband	Gloss		M / C
	100-250 ml	50 mm	21P	Flip Top PP	2-8	Plastiband	Gloss		M / C
	25-75 ml	30 mm	M15/02	Flip Top PP	1,5 - 2 - 3 - 4 - 5	Foil Seal	Gloss / Matte		M / C
	40-110 ml	35 mm	M15/02	Flip Top PP	7,5		Matte		M / C
	50-175 ml	40 mm	M15	Flip Top PP	3 - 4 - 5	Foil Seal	Gloss		M / C
	50-175 ml	40 mm	M15/02	Flip Top PP (cap Ø35mm)	7,5		Matte		M / C

Cap decoration: * On Request
TE: Tamper Evidence

SCREW-ON



Elliptical

Std Capacity	Tube Ø	Head	Head Orifice	Cap & Material	Cap Orifice	Tamper Evidence	Cap Finish	Cap Decoration	Tube Structure
15-40 ml	30 mm	ELIPT.30	1,5 - 2,5	E.11.30 PP		Foil Seal	Gloss / Matte	M - HS*	M / C
30-50 ml	35 mm	ELIPT.35	1,5 - 2,5 - 3,5	E.11.35 PP / PP-PCR		Foil Seal	Gloss / Matte	M - HS*	M / C
50-125 ml	40 mm	ELIPT.40	1,5 - 3	E.14.40 PP		Foil Seal	Gloss / Matte	M	M / C
100-200 ml	50 mm	ELIPT.50	1,5 - 3 - 5 - 7	E.16.50 PP		Foil Seal	Gloss / Matte	H - HS	M / C

FLIP TOP



Eliptop

50-125 ml	40 mm	E-40.15P		E-15.40/21 PX PP	1,5 - 2	Plastiband	Matte	HS*	M / C
100-200 ml	50 mm	E-50.18P		E.18.50/21 PX PP	2 -3- 5	Plastiband	Matte	L*	M / C

Cap decoration: * On Request / M (only in gloss and PP material)



Aplicator	Use	Tube Ø	Capacity	Cap Decoration	Tube Structure	Round	Conic	Metal	Square	Roll on	Triball
Lip Straight						•		•	•		
Lip Curved						•		•	•		
Lip Massage	Lipstick	19 mm	4 - 15 ml	Specific colors	M / C	•		•	•		
Lip Single Hole						•	•	•	•		
Sponge	Lipstick / Facial	19 mm	4 - 15 ml	Specific colors	M / C	•	•	•	•		
Spheric Sponge						•	•	•	•		
Flexible Cannula						•	•	•	•		
Spatula						•	•	•	•		
Roll on ss / plastic / glass	Facial	19 mm	4 - 15 ml	Specific colors	M / C					•	
Triball											•
Brush						•	•	•	•		

SS - Stainless Steel



Lip Straight

Lip Curved

Lip Massage

Lip Single Hole

Sponge

Spheric Sponge

Flexible Cannula

Spatula

Brush

Roll on

Triball

BEAUTYTUBE

	Std Capacity	Tube Ø	Head	Dosage	Cap Finish	Cap Decoration
SP3	15-50 ml 25-75 ml	25 mm 30 mm	19BP	200 µl	Plastic (gloss)	Pump + cap (standard/ specific colors)
Chic	15-50 ml 25-75 ml	25 mm 30 mm	19BP	200 µl	Aluminium	Pump + cap (standard/ specific colors) Aluminium cap: Logo debossed top-Laser
Elegance T8 Elegance T9	15-50 ml 25-75 ml	25 mm 30 mm	19BP	200 µl	Aluminium	Pump + cap (standard/ specific colors) Aluminium cap: Logo debossed top-Laser
Chic 360	15-50 ml 25-75 ml	25 mm 30 mm	19BP	200 µl	Plastic (gloss/matte)	Pump + cap (standard/ specific colors) Plastic cap: HS - V - M
Elegance 360 T8 Elegance 360 T9	15-50 ml 25-75 ml	25 mm 30 mm	19BP	200 µl	Plastic (gloss/matte)	Pump + cap (standard/ specific colors) Plastic cap: HS - V - M
PZ3.30 Lotion 250	25-75 ml	30 mm	23 BP/01	250 µl	Gloss	Pump + cap (standard/ specific colors)
PZ2.30 Spray Helios PZ2.30 Spray	25-75 ml 40 - 110 ml 50 - 185 ml 100 - 250 ml	30 mm 35 mm 40 mm 50 mm	23 BP/01 23 BP 23 BP 23 BP	190 µl 290 µl	Gloss	Pump + cap (standard/ specific colors)
PZ3.30 Lotion 450	40 - 110 ml 50 - 185 ml 100 - 250 ml	35 mm 40 mm 50 mm	23 BP	450 µl	Gloss	Pump + cap (standard/ specific colors)
PZ3.32 TE Lotion	40 - 110 ml 50 - 185 ml 100 - 250 ml	35 mm 40 mm 50 mm	23 BP	450 µl	Gloss	Pump + cap (standard/ specific colors)
PZ2.32 TE Spray Helios PZ2.32 TE Spray	40 - 110 ml 50 - 185 ml 100 - 250 ml	35 mm 40 mm 50 mm	23 BP	190 µl 290 µl	Gloss	Pump + cap (standard/ specific colors)
PZ3.38 Lotion 450	50 - 185 ml 100 - 250 ml	40 mm 50 mm	23 BP	450 µl	Gloss	Pump + cap (standard/ specific colors)
PZ2.38 Spray Helios PZ2.38 Spray	50 - 185 ml 100 - 250 ml	40 mm 50 mm	23 BP	190 µl 290 µl	Gloss	Pump + cap (standard/ specific colors)
SP3.35	40 - 110 ml	35 mm	16BP	200 µl	Gloss	Pump + cap (standard/ specific colors)
Sensation	40 - 110 ml	35 mm	16BP	250 µl	Gloss	Pump + cap (standard/ specific colors)

All Dositube (tubes with airless pumps) are manufactured in coextrusion

DOSTITUBE (AIRLESS PUMPS)

Ø19



Ø16



Ø22



Ø19

4-15 ml

Ø16

3-11 ml

Ø25



Ø30



Ø22



Ø22

14-25 ml

Ø25



Ø30



Ø22



Ø25

15-50 ml

Ø30



Ø30



Ø30



Ø30

25-75 ml

Ø35



Ø35



Ø35



Ø35

40-110 ml

Ø40



Ø40



Ø40



Ø40

50-175 ml

Ø50



Ø50



Ø50



Ø50

100-250 ml

Ø56



Ø56



Ø56



Ø56

250-350 ml

ØE30



E.11.30



Elliptical 30

Ø E30

15 - 40 ml

ØE35



E.11.35



Elliptical 35

Ø E35

30 - 50 ml

ØE40



Eliptop 40



E.14.40



Elliptical 40

Ø E40

50 - 125 ml

ØE50



Eliptop 50



E.16.50



Elliptical 50

Ø E50

100 - 200 ml

ELLIPTICAL TUBES

CYLINDRICAL - Length (mm)

		Ø mm								
		16	19	22	25	30	35	40	50	56
Capacity ml	3-6	55								
	4-5		55							
	6-7	65								
	7-11	80								
	10		65							
	14			65						
	15		85/90	70	70/75					
	20			90	80					
	25			110	90	70/75				
	30				100	85				
	40				125	105	80			
	50				140	110	95/100	85		
	60					120				
	70					130	110			
	75					145	120	105		
	85						130			
	90						140			
	100						150	125	110	
	110						160			
	125							145	115	
150							165	125		
175							175	140		
200								155/160		
240								175		
250								185	150	
300									175	
350									195	

ELLIPTICAL - Length (mm)

		Ø mm			
		E30	E35	E40	E50
Capacity ml	15	75			
	20	80			
	25	85			
	30	90	80		
	40	110	90		
	50		110	85	
	75			110	
	100			135	115
	125			155	125
	150				135
	175				155
	200				170

TUBE ESTRUCTURE OPTIONS

- M** - Monolayer PE
- C** - Coextrusion PE

TUBE AND HEAD MATERIALS

- PCR** - Post Consumer Recycled
- PE** - Polyethylene

CAP DECORATION OPTIONS

- M** - Metallized
- HS** - Hot Stamping
- FM** - Metallic Over Shell
- W** - Wood Over Shell
- L** - Lacquering
- V** - Varnish

Applications

- Cosmetics / Dermocosmetics
- Pharmacy / Parapharmacy



Types of printing

- Dry Offset



Tube decoration

- Silkscreen printing
- Hot Stamping
- Gloss/matte varnish



Tamper evidence

- Foil Seal
- Plastiband
- Safe Top



Cap decoration

- Hot Stamping
- Metallized
- Varnished
- Metallic Over Shell
- Wooden Over Shell

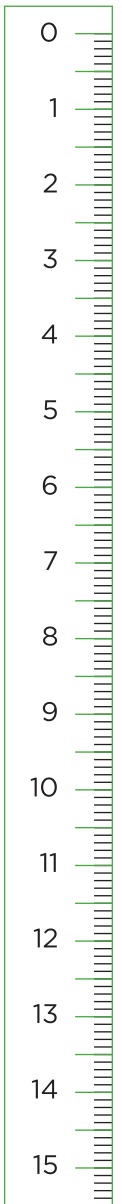
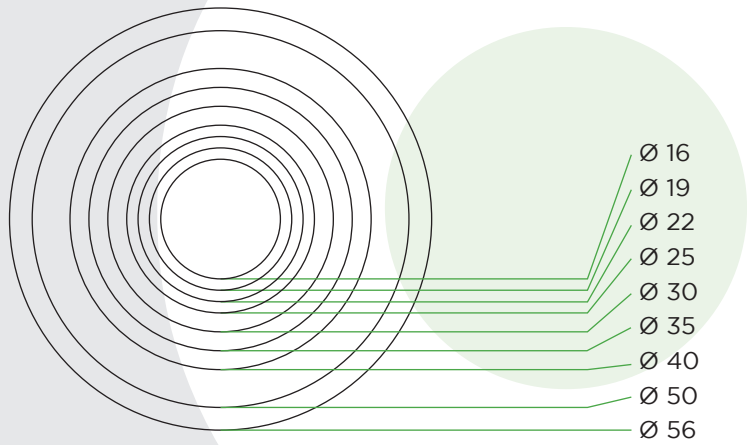


Tube and head materials

- PE (Polyethylene)
- PE PCR (Post Consumer Recycled)
- Green PE (Bio-based)



Ø Tube (mm)



Some **RELEVANT** data



ACTIVITY

2 plants



NUMBER OF
EMPLOYEES

600



SUPPLIERS

+1.500



NUMBER OF
CUSTOMERS

+650

CTLpack

EXTRUDED | INJECTED | LAMINATED

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ECOVDADIS
2017 -> 2023



LABEL MORE
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