

Some **RELEVANT** data

ACTIVITY
2 plants

NUMBER OF EMPLOYEES
+500

NUMBER OF CUSTOMERS
+600



EXTRUDED | INJECTED | LAMINATED

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INJECTED Tube Solutions



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TUBE STRUCTURE OPTIONS

PP
PP + Evoh

TUBE AND HEAD MATERIALS
PCR - Post Consumer Recycled
PP - Polypropylene

CAP DECORATION OPTIONS

M - Metallized
HS - Hot Stamping
FM - Metallic Over Shell
W - Wood Over Shell
L - Lacquering

Standard	High	Aluminium Over Shell	Wooden Over Shell	Ribbed	Sweetline	Octogonal	AV-20V
40 - 85 ml	40 - 85 ml	40 - 85 ml	40 - 85 ml	50 - 160 ml	50 - 160 ml	50 - 160 ml	110 - 265 ml
35 mm	35 mm	35 mm	35 mm	40 mm	40 mm	40 mm	50 mm
15-PP	15-PP	15-PP	15-PP	15-PP	15-PP	15-PP	22 TL PP
Standard 30 PP	High 30 PP	Standard 35 PP	High 35 PP	Standard 35 PP	Standard 40 PP	Standard 40 PP	Standard 50 PP
1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1,5 - 2,5 - 4 - 5,5
Yes, except orifice 9	Yes, except orifice 5,5 - 9	Yes, except orifice 9	Yes, except orifice 9	Yes, except orifice 9	Yes, except orifice 9	Yes, except orifice 9	Yes
HS* - M	HS* - M	HS - M - L*	HS	HS - M - L*	HS - M - L (gloss)*	HS - M - L*	HS - M - L (gloss)
Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Ribbed	Gloss / Matte	Gloss / Matte	Gloss / Matte
15.30/30 PP	15.35/30 PP	15.30/30 -W	15.35/20-FM	15.30/30 -W	15.40/30 PP	15.35/30 -W	Sweetline 50 PP
1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5	1,5 - 2,5 - 4 - 5,5
Yes, except orifice 9	Yes, except orifice 9	Yes	Yes	Yes	Yes, except orifice 9	Yes	Yes
HS - M - L*	HS	W	FM	W	HS - M - L*	W	HS - M
Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Ribbed	Ribbed	Gloss	Gloss
15.30/30 -W	15.35/20-FM	15.30/30 -W	15.40/20-FM	15.35/30 -W	15.40/30 PP	15.35/30 -W	22.50/20-FM
1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5	1 - 1,5 - 2,5 - 4 - 5,5 - 9	1 - 1,5 - 2,5 - 4 - 5,5	1,5 - 2,5 - 4 - 5,5
Yes	Yes	Yes	Yes	Yes	Yes, except orifice 9	Yes	Yes
HS	HS	HS	HS	HS	HS - M - L*	HS - M - L*	HS - M
Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte	Gloss / Matte
AV-20V PP	AV-20V PP	AV-20V PP	AV-20V PP	AV-20V PP	AV-20V PP	AV-20V PP	AV-20V PP
2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5	2,5 - 4 - 5,5
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
HS	HS	HS	HS	HS	HS - M - L*	HS - M - L*	HS - M
Gloss	Gloss	Gloss	Gloss	Gloss	Gloss / Matte	Gloss / Matte	Gloss / Matte

Cap decoration: * On request

SCREW-ON CAPS

Positop	Supersoft	SSQZ membrane
40 - 85 ml	50 - 160 ml	110 - 265 ml
35 mm	40 mm	50 mm
19 P - PP	19 P - PP	21 P - PP
Positop 35 PP / PP-PCR	Positop 35 PP / PP-PCR	Supersoft PP
1,5 - 2 - 3 - 5	1,5 - 2 - 3 - 5	SSQZ membrane PP
Yes	Yes	Yes
HS	HS	HS
Gloss / Matte	Gloss / Matte	Gloss / Matte
Positop 40 PP / PP-PCR	Positop 40 PP / PP-PCR	Positop 50 PP
1,5 - 2 - 3 - 5	1,5 - 2 - 3 - 5	2 - 3 - 5
Yes	Yes	Yes
HS	HS	HS
Gloss / Matte	Gloss / Matte	Gloss / Matte
Positop 50 PP	Positop 50 TE PP	Positop 50 TE PP
2 - 3 - 5	2 - 3 - 5	TE in cap
Yes	Yes	Yes
HS	HS	HS
Gloss / Matte	Gloss / Matte	Gloss / Matte

POSITOP CAPS

CYLINDRICAL - Length (mm)

Capacity ml	Ø mm		
	35	40	50
40	80		
45	85		
47	90		
50	95	85	
52	100		
60	105		
65	110	95	
70	115		
75	120	100/105	
80	125		
85	130		
90		115	
95		120	95
100		125	
105		130	
110		135	105
120		140	110
125		145	115
135		155	120
150		165	125
155		170	130
160		175	
165			135
175			140
180			145
190			150
200			155
205			160
215			165
225			170
235			175
250			180
255			185
265			190

ELLIPTICAL - Length (mm)

Capacity ml	Ø mm		
	E35	E40	E50
30	82		
35	87		
40	92		
42	97		
45	102		
47	107		
50	112	87	
52	117		
60	122	97	
65	127	102	
70	132	107	
75		117	107
80		122	
90		127	112
95		132	
135		167	132
145		172	
150		177	137
155			142
160			147
165			152
175			157
180			162
190			167
200			172
205			177
220			182
235			187
250			192

Elliptical	Std Capacity	Tube Ø	Head	Head Orifice	Cap & Material	Cap Orifice	Cap Finish	Cap Decoration	Tamper Evidence
	30 - 70 ml	35 mm	E35 - PP	1,5 - 2,5 - 3,5	E-11.35 PP / PP-PCR	1,5 - 2 - 3 - 5	Gloss / Matte	M - HS*	Foil Seal
	50 - 150 ml	40 mm	E40 - PP	1,5 - 3	E-14.40 PP	1,5 - 2 - 3 - 5	Gloss / Matte	M	Foil Seal
	75 - 250 ml	50 mm	E50 - PP	1,5 - 3 - 5 - 7	E-16.50 PP	1,5 - 2 - 3 - 5	Gloss / Matte	M - HS	Foil Seal

ELLIPTICAL TUBES

Elipstop	Std Capacity	Tube Ø	Head	Dosage	Cap Finish	Cap Decoration	Tamper Evidence
	50 - 150 ml	40 mm	E-15P-PP		Matte	HS*	Plastiband
	75 - 250 ml	50 mm	E-18P-PP		Matte	L*	Plastiband

Cap decoration: * On request

FLIP TOP

PZ2.30 Spray Helios	PZ2.30 Spray	PZ2.30 Lotion 450	PZ2.32 TE Lotion	PZ2.32 TE Spray Helios	PZ2.32 TE Spray	PZ2.38 Lotion 450	PZ2.38 Spray Helios	PZ2.38 Spray
40 - 85 ml	40 - 85 ml	50 - 160 ml	40 - 85 ml	50 - 160 ml	50 - 160 ml	50 - 160 ml	50 - 160 ml	110 - 265 ml
35 mm	35 mm	40 mm	35 mm	40 mm	40 mm	40 mm	40 mm	50 mm
23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP	23 BP-PP
190 µl	290 µl	450 µl	450 µl	190 µl	290 µl	450 µl	190 µl	290 µl
Gloss	Gloss	Gloss	Gloss	Gloss	Gloss	Gloss	Gloss	Gloss
Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)	Pump + cap (standard / specific colors)
EvoH	EvoH	EvoH	EvoH	EvoH	EvoH	EvoH	EvoH	EvoH

DOSTUBE (AIRLESS PUMPS)

Ø 35

Ø 40

Ø 50

Applications

- Cosmetics / Dermocosmetics
- Pharmacy / Parapharmacy



Types of printing

- Flexography
- Digital
- Hot & Cold Stamping



Tube Finish

- Metallized effect
- CMYK
- Holographic
- Gloss/matt & combo varnish



Inviolability

- Foil Seal
- Plastiband
- Safe Top



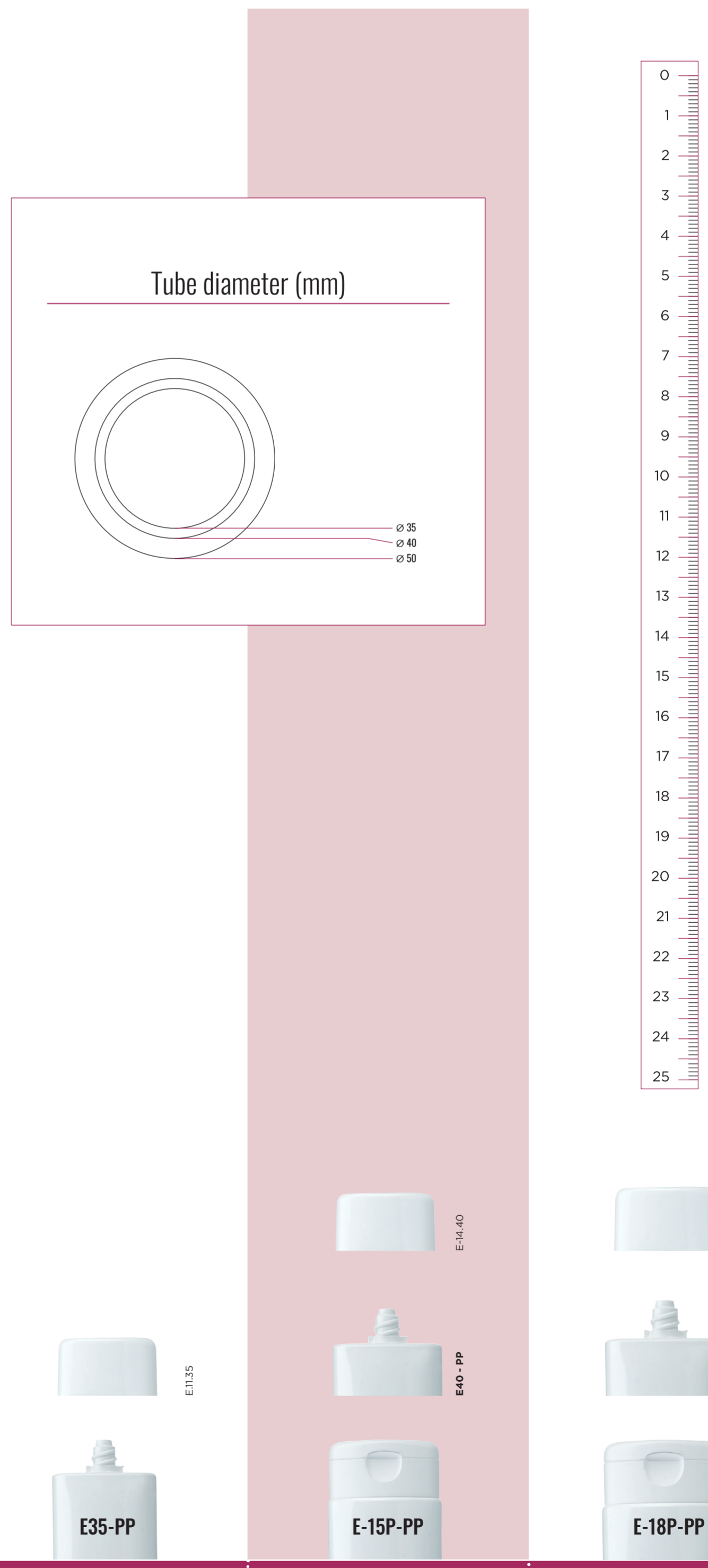
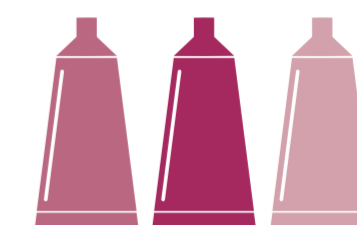
Cap decoration

- Hot Stamping
- Metallized
- Varnished
- Metallic Over Shell
- Wooden Over Shell



Tube and head materials

- PP (Polypropylene)
- PP PCR (Post Consumer Recycled FDA NOL)



Ø 35

40 - 85 ml



Ø 40

50 - 160 ml



Ø 50

110 - 265 ml



Ø E-35

30 - 70 ml



Ø E-40

50 - 150 ml



Ø E-50

75 - 250 ml

CYLINDRICAL TUBES

ELLIPTICAL TUBES